



## CASE STUDY

Stone Brewing Company,  
Richmond, VA



Photos courtesy of Hourigan.

**Completed:** April 2016

**Area:** 200,000 SF

**Owner:** Stone Brewing Company

**Concrete Producer:** Powhatan Ready Mix

**Concrete Contractor:** Century Concrete Inc.

**Pre-cast Concrete Supplier:** Tindall Corp.

**Pre-cast Cement Supplier:** Argos-US

**Lead Design Firm:** Perretz & Young Architects

**Structural Engineer:** Draper Aden Associates

**Contractor:** Hourigan Construction

You'll find the new East Coast facility for Stone Brewing Company in Richmond's Greater Fulton Community. Featuring exposed steel, reclaimed wood, and stained concrete the facility - 220,000 SF in all - may look like a warehouse from the outside but walk inside and you'll see it has been carefully designed to produce 600,000 barrels of beer per year. While that number is impressive consider this: to ensure the massive tanks wouldn't move laterally, a 5-ft-thick concrete deck was installed. And thanks to the use of precast panel construction for the exterior walls, the team was able to place 79,000 SF of Insulated Precast Cladding Panels around the entire building. In just less than four weeks.

### Awards:

LEED Silver

2016 Excellence in Concrete Award ACI Virginia Chapter