"Concrete Paving in NOVA" Conventional and Pervious Concrete & Streets and Local Roads

Rod Meyers, PE, BASF Construction Chemicals

How Thick Should The **Pervious Concrete Pavement Be?**



Subgrade

Subbase

ACI 552-10, Report on Pervious Concrete, section 3.3.1.1 Parking Lots

"The practical range of design thicknesses for pervious concrete pavements is from 5 to 12 in for plain parking lots."



VIRGINIA DCR STORMWATER DESIGN SPECIFICATION No. 7

PERMEABLE PAVEMENT VERSION 1.7 March 1, 2011

Table 7.6 Typical Thickness: 4 to 8 inches



Light Duty Portland Cement Concrete Pavements



Calculating Stresses in Pavement



PCA Pavement Stress Calculations Does anyone have a i5 Processor with Turbo Boost Technology?

 $\sigma_{eq_{in-lb}} = \frac{6 \times (-970.4 + 1202.6 \times \log[\ell_{in-lb}] + 53.587\ell_{in-lb}) \times (0.8742 + 0.01088 \times k_{in-lb}^{0.447})}{h_{in-lb}^2} \times \left[\left(\frac{24}{SAL_{in-lb}} \right)^{0.06} \times \frac{SAL_{in-lb}}{18} \right] \times 0.894$ $\sigma_{eq_{SI}} = \frac{6 \times (-2659.85 + 1202.6 \times \log[\ell_{SI}] + 2.10972\ell_{SI}) \times (0.8742 + 0.427338 \times k_{SI}^{0.447})}{h_{SI}^2} \times \left[\left(\frac{106.757}{SAL_{SI}} \right)^{0.06} \times \frac{SAL_{SI}}{80.068} \right] \times 3.97672$

$$\sigma_{eq_{in-lb}} = \frac{6 \times (-2005.4 + 1980.9 \times \log[\ell_{in.-lb}] + 99.008\ell_{in.-lb}) \times (0.8742 + 0.01088 \times k_{in.-lb}^{0.0447})}{h_{in.-lb}^{2}} \times \left[\left(\frac{48}{TAL_{in.-lb}} \right)^{0.06} \times \frac{TAL_{in.-lb}}{36} \right] \times 0.894$$

$$\sigma_{eq_{SI}} = \frac{6 \times (-777.437 + 1980.9 \times \log[\ell_{SI}] + 3.89794\ell_{SI}) \times (0.8742 + 0.427338 \times k_{SI}^{0.0447})}{h_{SI}^{2}} \times \left[\left(\frac{213.515}{TAL_{SI}} \right)^{0.06} \times \frac{TAL_{SI}}{160.136} \right] \times 3.97672$$

$$\sigma_{eq_{in.-lb}} = \frac{6 \times (-88.54 + 134.0 \times \log[\ell_{in.-lb}] + 0.83\ell_{in.-lb}) \times (11.3345 + 0.2218 \times k_{in.-lb}^{0.448})}{h_{in.-lb}^{2}} \times \left[\left(\frac{72}{TriAL_{in.-lb}}\right)^{0.06} \times \frac{TriAL_{in.-lb}}{54} \right] \times 0.894$$

$$\sigma_{eq_{SI}} = \frac{6 \times (-276.788 + 134.0 \times \log[\ell_{SI}] + 0.0326771\ell_{SI}) \times (11.3345 + 8.78356 \times k_{SI}^{0.448})}{h_{SI}^{2}} \times \left[\left(\frac{320.272}{TriAL_{SI}}\right)^{0.06} \times \frac{TriAL_{SI}}{240.204} \right] \times 3.97672$$

ACPA Design Software

 Terminal serviceability index
 Allowable cracked

slabs

- Pavement design life
- ➢ Reliability

Traffic inputs

Light Duty Pavement Design

- Long term durability attractive
- Complex design methods are Overkill
- >Not represented by AASHO Road Test
- > AASHTO design method are overkill
- Design and QC based on fc

Design Tools

Types of Concrete Pavement

- Plain jointed pavement
- Plain-doweled pavement
- Reinforced-doweled pavement
- Continuously reinforced pavement

Typical Concrete Roads and Streets

- Plain jointed pavement
 Plain-doweled pavement
- Reinforced-doweled pavement
- Continuously reinforced

pavement

Curbs and Gutters

- Reduce edge stresses
- Used as side forms
- Allowed to use rounded joints



Functional Requirement

Support Traffic Loads





Flexural Strength

- Pavements are subject to bending stresses
- Flexural stresses and flexural strength govern design



Flexural Strength (MOR)

- ASTM C 78 Third-Point Loading of 6" by 6" by 30" beams
- High variability with flexural strength testing
- Results sensitive to specimen preparation, handling and curing procedures



Flexural Strength (MOR) from Compressive Strength Data ACI 330

For smooth-textured and round-shaped aggregates

MOR = $8 * (f'c)^{1/2}$ (psi)

For rough-textured and angular-shaped aggregates

MOR = $10 * (f'c)^{1/2}$ (psi)

f'c = specified compressive strength (psi)

Flexural Strength from Compressive Strength Data PCA Design and Control of Concrete Mixtures

MOR = K *
$$(f'c)^{1/2}$$
 (psi)

K = factor from 7.5 to 10.0

f'c = specified compressive strength (psi)

Calculated F	lexural Stren	gth, MOR (p	si)
	Compres	ssive Strength	n, <i>f</i> ′ _c (psi)
	3,500 psi	4,000 psi	4500 psi
MOR = 7.5 * $(f'_{c})^{1/2}$	440	470	500
MOR = 8.0 * $(f'_{c})^{1/2}$	470	500	540
MOR = 8.5 * $(f'_{c})^{1/2}$	500	530	570
MOR = 9.0 * $(f'_{c})^{1/2}$	530	570	600
MOR = 9.5 * $(f'_{c})^{1/2}$	560	600	640
MOR = $10.0 * (f'_c)^{1/2}$	590	630	670

Flexural Strength based on Compressive Strength

- $M_R = 8.7 * f_c^{1/2}$
- *f*_c = 4,000 psi
- M_R = 8.7 * (4,000)^{1/2} = 550 psi



Subgrade Support

- Concrete distributes load through slab action
- Load spread over large area



Subgrade Support Measured as:

- Modulus of Subgrade Reaction (k)
- California Bearing Ratio (CBR)
- Bearing Value
- Resistance Value (R)

Modulus of Subgrade Reaction (k)



Modulus of Subgrade Reaction, k-value

k = <u>Plate load on subgrade</u> Plate deflection on subgrade

$$k = \frac{5.0 \text{ psi}}{0.5 \text{ in}} = 100 \text{ psi / in.}$$

Plate-Load Test



Subbase Improves Structural Capacity



Improving Subgrade Support with Granular Subbase **PCA**



PCA Thickness Design Axle-Load Data Not Available

- Simplified design procedure
- Table 9 Axle-Load Categories
- Table 10 k values for subgrade type
- Table 11 Pavement thickness

Table 9 – Axle-Load Categories

Table 9. Axle-Load Categories

		-	Traffic			
			/	ADTT**	Maximum a	xle loads, kips
category	Description	ADT	%	Per day	Single axles	Tandem axle
1	Residential streets Rural and secondary roads (low to medium*)	200-800	1-3	up to 25	22	36
2	Collector streets Rural and secondary roads (high*) Arterial streets and primary roads (low*)	700-5000	5-18	40-1000	26	44
3	Arterial streets and primary roads (medium*) Expressways and urban and rural Interstate (low to medium*)	3000-12,000 2 lane 3000-50,000+ 4 lane or more	8-30	500-5000+	30	52
4	Arterial streets, primary roads, expressways (high*) Urban and rural Interstate (medium to high*)	3000-20,000 2 lane 3000-150,000+ 4 lane or more	8-30	1500-8000+	34	60

*The descriptors high, medium, or low refer to the relative weights of axle loads for the type of street or road;

that is, "low" for a rural Interstate would represent heavier loads than "low" for a secondary road.

*Trucks --- two-axle, four-tire trucks excluded.

Table 10 – k values for subgrade type

Approximate k Values

Type of soil	Support	k values range, pci
Fine-grained soils in which silt and clay-size particles predominate	Low	75-120
Sands and sand-gravel mixtures with moderate amounts of silt and clay	Medium	130-170
Sands and sand-gravel mixtures relatively free of plastic fines	High	180-220
Cement-treated subbases (see page 6)	Very high	250-400

k = 100 pci

Improving Subgrade Support with Granular Subbase **PCA**



Table 10 – k values for subgrade type

Approximate k Values

Type of soil	Support	k values range, pci
Fine-grained soils in which silt and clay-size particles predominate	Low	75-120
Sands and sand-gravel mixtures with moderate amounts of silt and clay	Medium	130-170
Sands and sand-gravel mixtures relatively free of plastic fines	High	180-220
Cement-treated subbases (see page 6)	Very high	250-400

k = 150 pci

Table 11 Pavement Thickness

		rete Shoul	der or	Curb		Concre	te Shoulde	er or Curb	
	Slab thickness	Subgra	ade-su	bbase suppo	ort	Slab thickness	Subgra	ade-subbase	support
	in.	Low	Med	dium Hig	Ih I	in.	Low	Medium	High
	4.5			c	0.1	4 4.5	2	0.2 8	0.9 25
650 ps	5 5.5	0.1 3	1	0.8 3 5 45		5 5.5	30 320	130	330
MR =	6 6.5	40 330	16	0 430					
0 psi	5 5.5	0.5).1 O 3 9	.4	4 4.5	0.2	1	0.1 5
99 = 1	6 6.5	8 76	3 30) 98) 760		5 5.5	6 73	27 290	75 730
Ē	7	520				6	610		
ßi	5.5	0.1		0.3 1		4.5		0.2	0.6
: 550 p	6 6.5	1 13	G	18 160		5 5.5	0.8 13	4 57	13 150
МR	7 7.5	620	40	0		6	130	480	

Table 11. Allowable ADTT,* Axle-Load Category 1 Pavements with Aggregate-Interlock Joints (Dowels not needed)

Note: Fatigue analysis controls the design.

Note: A fractional ADTT indicates that the pavement can carry unlimited passenger cars and two-axle, fourtire trucks, but only a few heavy trucks per week (ADTT of 0.3 × 7 days indicates two heavy trucks per week.)

*ADTT excludes two-axle, four-tire trucks, so total number of trucks allowed will be greater-see text.

PCA Design of Concrete Pavements for City Streets

- Method 1 / Table 1
- Method 2 Thickness Design
- Select k-value
- Chart 1– Pavement thickness

PCA

Design of Concrete Pavement for City Streets Method 1

	Charact	Vind or ADT	Lots	Heavy vehicl 6-tire a	commercial es, 2-axle, and heavier	Normal concrete pavement thickness	Maxin axle loa	num d, kips
	classification	2-way	No.	Percent	No, per day	inches	Tandem	Single
	Light residential	200	20-30	1-2	3-5	5-6	36	20
_	Residential	300-700	60-140	1-2	5-11	5-6	36	20
	Residential collector	700-1,500	140-300	1-2	11-23	67	36	20
	Collector	2,000-6,000	1	3-5	80-240	6-7	38	24
	Minor arterial Arterial Major arterial	3,000-7,000 6,000-13,000 14,000-28,000		10 5-7 5	300-700 360-780 700-1,400	7 8 8-9	46 56 65	35 30 40
	Business	11,000-17,000		3-5	440-680	8	56	30
	Industrial	2,000-4,000		15-20	350-700	9	65	40

Table 1, Street Classifications and Normal Concrete Pavement Thicknesses

PCA Design of Concrete Pavement for City Streets Method 2





Chart 1. Thickness design chart for residential and residential collector streets for 35-year design life.

Virginia Department of Transportation

Pavement Design Guide For Subdivision And Secondary Roads

In Virginia

DESIGN AADT	SUBBASE	BASE	SURFACE
		8" Aggregate Base Material, Type I, Size No. 21A	Blotted Seal Coat - Type D (See Note A)
:		8" Soil Cement Stabilized (Native Soil or Borrow)	Blotted Seal Coat - Type C-1 (See Note A)
Up to 250 AADT	4" Select Material, Type I, II or III, Minimum CBR 30	6" Aggregate Base Material, Type I, Size No. 21A	Blotted Seal Coat - Type D (See Note A)
	4" Cement or Lime Stabilized Subgrade	4" Aggregate Base Material, Type I, Size No. 21A	Blotted Seal Coat - Type D (See Note A)
-	6" Aggregate Base Material Type I, Size No. 21B	7" Plain Jointed Portland Cement Concrete	
esign Option hall only be used hen SSV ≥ 10		3" Asphalt Concrete, Type BM-25.0	165 psy Asphalt Concrete, Type SM-9.5A or SM-12.5A
ACI 330R-08 Thickness Design

- Table 3.3 Traffic categories
- Table 3.1 Subgrade support
- Table 3.4 Pavement thickness recommendation

ACI 330. Table 3.1 Subgrade soil types and approximate support values

Table 3.1—Subgrade soil types and approximate support values (Portland Cement Association 1984a,b; American Concrete Pavement Association 1982)

Type of soil	Support	k, psi∕in.	CBR	R	SSV
Fine-grained soils in which silt and clay-size particles predominate	Low	75 to 1 20	2.5 to 3.5	10 to 22	2.3 to 3.1
Sands and sand-gravel mixtures with moderate amounts of silt and clay	Medium	130 to 170	4.5 to 7.5	29 to 41	3.5 to 4.9
Sand and sand-gravel mixtures relatively free of plastic fines	High	180 to 220	8.5 to 12	45 to 52	5.3 to 6.1

Notes: CBR = California bearing ratio; R = resistance value; and SSV = soil support value. 1 psi = 0.0069 MPa, and 1 psi/in. = 0.27 MPa/m.

k = 140 pci

Traffic categories

Table 3.3—Traffic categories*

2. Shopping center entrance and service lanes-Category B

- 3. Bus parking areas, city and school buses Parking area and interior lanes—Category B Entrance and exterior lanes—Category C
- 4. Truck parking areas—Category B, C, or D

Truck type	Parking areas and interior lanes	Entrance and exterior lanes
Single units (bobtailed trucks)	Category B	Category C
Multiple units (tractor trailer units with one or more trailers)	Category C	Category D

*Select A, B, C, or D for use with Table 3.4.

ACI 330. Table 3.1 Subgrade soil types and approximate support values

Table 3.1—Subgrade soil types and approximate support values (Portland Cement Association 1984a,b; American Concrete Pavement Association 1982)

Type of soil	Support	k, psi∕in.	CBR	R	SSV
Fine-grained soils in which silt and clay-size particles predominate	Low	75 to 1 20	2.5 to 3.5	10 to 22	2.3 to 3.1
Sands and sand-gravel mixtures with moderate amounts of silt and clay	Medium	130 to 170	4.5 to 7.5	29 to 41	3.5 to 4.9
Sand and sand-gravel mixtures relatively free of plastic fines	High	180 to 220	8.5 to 12	45 to 52	5.3 to 6.1

Notes: CBR = California bearing ratio; R = resistance value; and SSV = soil support value. 1 psi = 0.0069 MPa, and 1 psi/in. = 0.27 MPa/m.

k = 140 pci

ACI 330. Table 3.4 Design thickness recommendations

	<i>k</i> = 500 psi/in. (CBR = 50; <i>R</i> = 86)			k = 40	0 psi/in. (C	BR = 38; I	R = 80)	<i>k</i> = 300 psi/in. (CBR =26; <i>R</i> = 67)					
	MOR, psi:	650	600	550	500	650	600	550	500	650	600	550	500
	A (ADTT =1)	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.5
	A (ADTT = 10)	4.0	4.0	4.0	4.5	4.0	4.0	4.5	4.5	4.0	4.5	4.5	4.5
	B (ADTT = 25)	4.0	4.5	4.5	5.0	4.5	4.5	5.0	5.5	4.5	4.5	5.0	5.5
Traffic	B (ADTT = 300)	5.0	5.0	5.5	5.5	5.0	5.0	5.5	5.5	5.0	5.5	5.5	6.0
category*	C (ADTT = 100)	5.0	5.0	5.5	5.5	5.0	5.5	5.5	6.0	5.5	5.5	6.0	6.0
	C (ADTT = 300)	5.0	5.5	5.5	6.0	5.5	5.5	60	6.0	5.5	6.0	6.0	6.5
	C (ADTT = 700)	5.5	5.5	6.0	6.0	5.5	5.5	60	6.5	5.5	6.0	6.5	6.5
	$D (ADTT = 700)^{\dagger}$	6.5	6.5	6.5	6.5	6.5	6.5	65	6.5	6.5	6.5	6.5	6.5
		k = 200) psi/in. (C	BR = 10; I	R = 48)	k = 100 psi/in. (GBR = 3; $R = 1$			2 = 18)	18) $k = 50 \text{ psi/in.} (\text{CBR} = 2; R = 5)$			2 = 5)
	MOR, psi:	650	600	550	500	650	600	550	500	650	600	550	500
	A (ADTT =1)	4.0	4.0	4.0	4.5	4.0	4.5	4.5	5.0	4.5	5.0	5.0	5.5
	A $(ADTT = 10)$	4.5	4.5	5.0	5.0	4.5	5.0	5.0	5.5	5.0	5.5	5.5	6.0
	B (ADTT = 25)	5.0	5.0	5.5	6.0	5.5	5.5	6.0	6.0	6.0	6.0	6.5	7.0
Traffic	B (ADTT = 300)	5.5	5.5	6.0	6.5	6.0	6.0	6.5	7.0	6.5	7.0	7.0	7.5
category*	C (ADTT = 100)	5.5	6.0	6.0	6.5	6.0	6.5	6.5	7.0	6.5	7.0	7.5	7.5
	C (ADTT = 300)	6.0	6.0	6.5	6.5	6.5	6.5	7.0	7.5	7.0	7.5	7.5	8.0
	C (ADTT = 700)	6.0	6.5	6.5	7.0	6.5	7.0	7.0	7.5	7.0	7.5	8.0	8.5
	$D (ADTT = 700)^{\dagger}$	7.0	7.0	7.0	7.0	8.0	8.0	8.0	8.0	9.0	9.0	9.0	9.0

Table 3.4—Twenty-year design thickness recommendations, in. (no dowels)

*ADTT = average daily truck traffic. Trucks are defined as vehicles with at least six wheels; excludes panel trucks, pickup trucks, and other four-wheel vehicles. Refer to Appendix A. k = modulus of subgrade reaction; CBR = California bearing ratio; R = resistance value; and MOR = modulus of rupture.

[†]Thickness of Category D (only) can be reduced by 1.0 in. (25 mm) if dowels are used at all transverse joints (that is, joints located perpendicular to direction of traffic). Note: 1 in. = 25.4 mm; 1 psi = 0.0069 MPa; and 1 psi/in. = 0.27 MPa/m.

Thickness Design of Pervious Concrete



Pervious Concrete Applications

- ➢Parking lots
- Streets/roads
 shoulders
- ➢Sidewalks
- >Driveways
- ≻Light traffic areas









Applications:

Permeable pavements are effective for reducing imperviousness in pedestrian pavements, parking lots, driveways, plazas, and access roads. They may be used in both new and redevelopment applications in residential, commercial, and industrial projects. Permeable pavements are particularly useful in high-density areas where space is limited.

ASTM C1701 Infiltration Rate as a Function of ASTM C1688 Void Content



Specified Strength of Pervious Concrete

VIRGINIA DCR STORMWATER DESIGN SPECIFICATION No. 7

PERMEABLE PAVEMENT VERSION 1.7 March 1, 2011

Table 7.6 Compressive strength: 2.8 to 28 Mpa (400 psi to 4,000 psi)

Calculated Flexural Strength, MOR (psi)								
	Compressive Strength, f'_{c} (psi)							
	400 psi	2,000 psi	4,000 psi					
MOR = $7.5 * (f'_c)^{1/2}$	150	340	470					
MOR = $8.0 * (f'_{c})^{1/2}$	160	360	510					
MOR = $8.5 * (f'_{c})^{1/2}$	170	380	540					
MOR = $9.0 * (f'_{c})^{1/2}$	180	400	570					
MOR = $9.5 * (f'_{c})^{1/2}$	190	420	600					
MOR = $10.0 * (f'_{c})^{1/2}$	200	450	630					

The American Concrete Institute Committee Report ACI 522R-Pervious Concrete, Chapter 7.2.2 states:

"Guidance for structural design of conventional concrete pavements is provided in ACI 330R for parking lots and in ACI 325.12R for streets and roads. These documents cover many different aspects of paving design. The structural design recommendations in these documents, however, are not necessarily applicable for use with pervious pavement. As there are no standardized test methods for strength of pervious concrete, design and specification by strength should be avoided".

Flexural Strength vrs. Void Content



Flexural Strength, $F_{mr} = 832.8 - 20.3 * (void content, %)$, psi

Specified Void Content of Pervious Concrete

VIRGINIA DCR STORMWATER DESIGN SPECIFICATION No. 7

PERMEABLE PAVEMENT VERSION 1.7 March 1, 2011

Table 7.6Open Void Content: 15% to 25%

Flexural Strength vrs. Void Content



Flexural Strength, $F_{mr} = 832.8 - 20.3 * (void content, %)$, psi

Testing Fresh Density ASTM C1688 Density and Void Content of Freshly Mixed Pervious Concrete

0.25 ft³ measure (standard air pot)

Standard Proctor Hammer



ASTM C1688

Obtain sample ASTM C172 Fill in 2 lifts Drop hammer full 12" Drop 20 times/lift





ASTM C1688 Void Contents

	Unit weight		
Fresh concrete per ASTM C1688, %	Hardened concrete data (from cores), %	Difference between fresh and hardened concrete, %	Fresh concrete values per ASTM C1688, lb/ft ³
13.0	13.4	-0.4	134.6
11.5	18.9	-7.4	136.7
15.1	15.8	-0.7	130.8
12.9	13.8	-0.9	133.5
16.6	21.6	-5.0	127.5

Consistency and Water Content



Too little water

Proper Amount of Water

Too much water

(1) Tennis, P.D., Leming, M.L., Akers, D.J., Pervious Concrete Pavements, Portland Cement Association, PCA Serial No. 2828, 2004, page 8





ATTAINABLE COMPRESSIVE STRENGTH OF PERVIOUS CONCRETE PAVING SYSTEMS

ANN MARIE MULLIGAN B.A. University of Central Florida, 1995 B.S. University of Central Florida, 2003



High water content without stable paste

Increases Chances of Aggregate Raving



Abrasion Resistance

➤Turning lanes and high traffic volume applications may not be suitable

Snow plows may ravel aggregate





Flexural Behavior

Does not always fail in middle



What Design Strength?

Engineering judgment may be the answer

Influence of Infiltration Rate of In-situ Soil



VIRGINIA DCR STORMWATER DESIGN SPECIFICATION No. 7

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If the proposed permeable pavement area is designed to infiltrate runoff without underdrains, it must have **a minimum infiltration rate of 0.5**

inches per hour. Initially, projected soil infiltration rates can be estimated from USDA-NRCS soil data, but they must be confirmed by an on-site infiltration measurement. Native soils must have silt/clay content less than 40% and clay content less than 20%.

USCS Soil Class	Field CBR				
GW	60 - 80				
GP	35 - 60				
GM	40 - 80				
GC	20 - 40				
SW	20 - 40				
SP	15 - 25				
SM	20 - 40				
SC	10 - 20				
ML	5 - 15				
CL	5 - 15				
OL	4 - 8				
МН	4 - 8				
СН	3 - 5				
ОН	3 - 5				

Group A : > 90% Sand <10% Clay PR > 5.67 in/hr

Group B : 10% -20% Clay 50 to 90% Sand PR 5.67 – 1.42 in/hr

Group C : 20% - 40% Clay < 50% Sand PR 1.42 – 0.14 in/hr

Group D : > 40% Clay < 50% Sand PR < 0.14 in/hr

Designers should note that if the underlying soils have a low California Bearing Ratio (CBR) (less than 4%), they may need to be compacted to at least 95% of the Standard Proctor Density, which generally rules out their use for infiltration.

VIRGINIA DCR STORMWATER DESIGN SPECIFICATION No. 7

PERMEABLE PAVEMENT VERSION 1.7 March 1, 2011



Designers should note that if the underlying soils have a low California Bearing Ratio (CBR) (less than 4%), they may need to be compacted to at least 95% of the Standard Proctor Density, which generally rules out their use for infiltration.

CBR Range: 4 to 40 Modulus of Subgrade Reaction: 125 to 400 pci



Concrete Pavement Design, Construction, and Performance

Norbert Delatte



CBR =2	13.5 MPa/m	Concrete flexural strength								
	SU psvin	kPa	psi	kPa	psi	kPa	psi	kPa	psī	
		3,100	450	2,750	400	2,400	350	2,100	300	
Traffic	ADTT	Require	d paver	ment thic	kness					
		mm	in	mm	in	mm	in	mm	in	
Residential	1	191	7.5	203	8	216	85	241	9.5	
2004/23/28/2014/24/24/24/24/24/24/24/24/24/24/24/24/24	10	216	8.5	229	9	254	10	276	10.5	
Collector	25	241	9.5	254	10	280	$\mathbf{\Psi}$	305	12	
	300	267	10.5	280	11	305	12	330	13	
Minor	100	280	11	305	12	330	13	356	14	
Arterial	300	292	11.5	318	12.5	343	13.5	381	15	
	700	305	12	330	13	356	14	381	15	
Major	700	330	13	356	14	381	15	419	16.5	
Arterial	1500	330	13	356	14	394	15.5	432	17	

CBR =3	27 MPa/m	Concrete flexural strength									
	100 psvin	kPa	psi	kPa	psi	kPa	psi	kPa	psi		
		3,100	450	2,750	400	2,400	350	2,100	300		
Traffic	ADTT	Require	d paver	nent thick	iness						
		mm	In	mm	in	mm	in	mm	in		
Residential		178	7	191	7.5	203	8	216	8.5		
	- 10	191	7.5	216	8.5	229	9	241	9.5		
Collector	25	216	8.5	229	9	254	10	280	П		
	300	241	9.5	254	10	280	11	305	12		
Minor	100	254	10	280	11	292	11.5	318	12.5		
Arterial	300	267	10.5	280	11	305	12	343	13.5		
	700	280	11	292	11.5	318	12.5	343	13.5		
Major	700	292	11.5	318	12.5	343	13.5	368	14.5		
Arterial	1500	305	12	318	12.5	343	13.5	381	15		

Support Provided by Bedding and Reservoir Layer



Reservoir Layer





CBR =10	54 MPa/m	Concrete flexural strength									
	200 psvin	kPa	psi	kPa	psi	kPa	psi	kPa	psi		
		3,100	450	2,750	400	2,400	350	2,100	300		
Traffic	ADTT	Require	d paven	nent thick	iness						
		mm	in	mm	in	mm	in	mm	in		
Residential		152	6	165	6.5	178	7	203	8		
0838377037857251		178	7	191	7.5	203	8	229	9		
Collector	25	203	8	216	8.5	229	9	254	10		
	300	216	8.5	241	9.5	254		280	11		
Minor	100	229	9	254	10	267	10.5	292	11.5		
Arterial	300	241	9.5	267	10.5	280	11	305	12		
	700	254	10	267	10.5	292	11.5	318	12.5		
Major	700	267	10.5	292	11.5	305	12	343	13.5		
Arterial	1500	280	11	292	11.5	318	12.5	343	13.5		

Structural Number System

Developed by from American Association of State Highway Officials Road Test Data in 1961

> The Structural Number (SN) is analytically given by: SN = a1*D1 + a2*D2 + a3*D3 + a4*D4 where ai = layer coefficient of layer i Di = thickness of layer i

Structural Numbers

Pavement Component	Structural Number
Portland Cement Concrete	0.50
Surface Course Asphalt Concrete Hot Mix	0.44
Base Course Asphalt Concrete Hot Mix	0.34
Stone Base	0.14
Specified Pavement Sections



1. ALL FINISHED DRIVEWAY AND PARKING SUBGRADE SHOULD BE CONSTRUCTED AND COMPLY WITH "SITE PREPARATION" SPECIFICATION OF THE GEOTECHNICAL REPORT.

2. PRIOR TO PLACEMENT OF STONE BASE, THE ENTIRE SUBGRADE SHOULD BE PROOFROLLED WITH A 30-TON LOADED DUNP TRUCK. ANY SOFT AND UNSTABLE SUBGRADE SHOULD BE CORRECTED.

3. AFTER APPROVAL OF THE SUBGRADE, THE FLEXIBLE PAVEMENT SECTION SAHLL BE CONSTRUCTED. THE PAVEMENT SECTION SHOULD FOLLOW THE SPECIFICATIONS ON GEOTECHNICAL REPORT.

NOTE: THE PAVING SECTION SHOWN HAS NOT BEEN DESIGNED FOR ACTUAL SOIL CONDITIONS, IN PLACE COMPACTION RESULTS, OR TRAFFIC VOLUMES SPECIFIC TO THIS PROJECT. IT IS RECOMMENDED THAT THE USER CONSULT WITH A LICENSED PROFESSIONAL GEOTECHNICAL ENGINEER FOR A SPECIFIC PAVING DESIGN BASED ON THE APPROPRIATE PARAMETERS PRIOR TO INSTALLATION OF THIS PAVING SECITON.





1. ALL FINISHED DRIVEWAY AND PARKING SUBGRADE SHOULD BE CONSTRUCTED AND COMPLY WITH "SITE PREPARATION" SPECIFICATION OF THE GEOTECHNICAL REPORT.

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Light Duty Parking Lot Pavement



Heavy Duty Parking Lot Pavement



"It is just about that sort of thing they would like"

